



CATALOGUE OF TPE (SOFT PVC) & RUBBER MOULDS

FOR WIDE RANGE OF CEMENT CONCRETE PRODUCTS LIKE

- Paver Blocks • Manhole Covers • Kerb Stones • Door & Window Frames
- Ready Made Compound Wall • Parking & Wall Tiles • Cover Blocks



RINGS &
GASKETS
AS PER
IS 5382

D-U-N-S NO. 86 - 255 - 7690

WE ARE CERTIFIED FOR QUALITY MANAGEMENT SYSTEMS

ISO 9001	IATF 16949 for AUTOMOTIVE	AS 9100C for AEROSPACE	ISO 14001 for ENVIRONMENT	OHSAS 18001 for HEALTH & SAFETY
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Our Products are
Compliant with
European Standards
REACH & RoHS

ASHUTOSH RUBBER PVT. LTD.

MANUFACTURERS OF ALL TYPES OF RUBBER & TPE PRODUCTS

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WE ARE

Ashutosh Rubber Pvt. Ltd. is engaged in manufacturing of a wide range of Rubber & TPE (Thermoplastic Elastomer) products. We are an **ISO 9001:2015**, **IATF 16949:2016**, **AS 9100C:2009**, **OHSAS 18001:2007**, **ISO 14001:2015** certified company by TUV SUD, and accredited with ISI certification under Bureau of Indian Standard **IS 5382** and a Performance & Credit Rated Company by CRISIL (A standard & Poor's company) with a rating assigned as **SE 2A** (High Performance Capability & High Financial Strength) and also having D&B D-U-N-S certificate (**D-U-N-S No. 86-255-7690**). Our Products are compliant with European Standards **RoHS & REACH**.

Presently we make more than 9000 different Rubber & TPE Moulded Products for varied applications. Our company uses modern manufacturing process by using **Desma Rubber Injection**, **Tung Yu, Plus - One Vacuum Moulding Machines** and **Windsor, PASL Windtech TPE Injection Moulding Machines**. We have been incorporated as a Private Limited company since 2007, being a part of the group which is in this business since 1987. The Company, over and above having modern rubber processing technology, has also modern facility to Process Soft PVC like TPE (Thermoplastic Elastomer).

The Company is a part of Ashutosh Group, another Company in the group being Ashutosh Financial Services Pvt. Ltd. is actively involved in providing wide range of financial services such as - Investment Advisory, Capital Advisory, Taxation and Allied Laws Advisory, Chartered Accountancy Services and NRI Services.

INFRASTRUCTURE

Unit No. 1 at Metoda is a facility manufacture Rubber Products which is spread across an area of more than 20,000 sq. ft. It has organized and modern facility to store raw material, carry out the entire manufacturing process, to store finished goods and to carry out all the quality controls with the help of fully equipped laboratory. Different divisions of the factory are computerized and are connected with a Local Area Network (LAN) for seamless exchange of data and information. Our office and factory is under round the clock Electronic Surveillance System which is regularly monitored.

Unit No.2 at Metoda has a fully equipped facility to make TPE (Thermo Plastic Elastomers) Products.

Unit No.3 at Aji is spread across an area of more than 10,000 sq.ft. The Aji Unit has Rubber Products manufacturing facility with modern infrastructure.

One of the most critical requirements of the business is the need for Dies, Tools and metal inserts for the Rubber Products manufactured by us.

Unit No.4 is the Tool Room of the company with most modern facility for Turning, Milling, Drilling, Shaping, Grinding, Planning, solely dedicated to the Dies, Tools, Metal inserts and maintenance needs of the company. This ensures quick and better quality control for the final product manufactured by the company.

Company has a landscaped garden with more than 1,000 trees making the environment in and around at all its factories soothing.

The company has its own workers quarters for its workers nearby the factory which provides comfort of operation of running the plant round the clock.

The company has a fully equipped administrative office in the business area of the Rajkot city to take care of the administrative and management needs of the company.

The Company has started regional office in emerging metropolitan city of Ahmedabad to reach out our national & international customers.

MODERN MANUFACTURING FACILITY



DESMA Rubber Injection Moulding Machine



WINDSOR & PASL Windtech, TPE Injection Moulding Machines



Full Fledged Laboratory



UNIT NO. 1 METODA, GIDC



UNIT NO. 2 METODA, GIDC (TPE)



UNIT NO. 3 - AJI GIDC



UNIT NO. 4 - TOOL ROOM

Our own Tool Room facility for making Tools, Dies & Metal Inserts.



WORKERS QUARTERS



MD & CEO CHAMBER



JT. MD CHAMBER



DIRECTOR CHAMBER



CONFERENCE ROOM - UNIT NO. 1



MARKETING - RAJKOT OFFICE



CONFERENCE ROOM - RAJKOT OFFICE

Advantages of "ASHUTOSH" TPE (Soft PVC & Rubber Moulds)

- Specially designed compounded material used for manufacturing of moulds.
- Long lasting than any other moulds, since Compound used are not biodegradable & high wear resistant.
- Consistency in evenness & smoothness of block produced.
- Better shinning than any other moulds.
- Cost Saving.
- No Effect of mild acids and alkalies.
- Faster in production.
- Enhanced durability.
- Easy to clean & maintain.
- "ASHUTOSH" moulds offers a unique edge unlike any other moulds in the industry.

Guidelines and Instructions while making a Paver Block

To get a fine piece of Paver Block from Ashutosh Moulds, Please follow the below parameters:

■ Cleaning

- Start each day with a clean mould. Remove all cement- based residues.
- Always clean your mould with water and a soft brush after use.
- Never use Sharp objects to clean or scrape off concrete residue from your mould. Your mould is abrasive resistant, not cut resistant.
- If you have many built up of cement, you can clean with mild acid (10%) once in 3 months.

■ Moulding

- Always use Plywood support or other Brace for making multiple layers of Paver Moulds. With brace of Wood the sides and bottom will ensure true shape and minimal stress on the outer sides of the mould.

■ De-Moulding

- Mould Release agents are not required
- If you want to use release agent for complicated designs use silicone emulsion.(10% Silicon Emulsion in soft water)

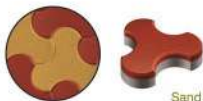
■ Some Dont's

- Never hit your mould with an object/hammer to De-mould concrete products.
- Avoid mould exposure to the sun when not in use ,due to which the shape of mould doesn't get deformed.
- Never use Sharp objects to clean your mould.

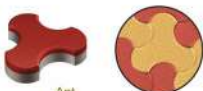
Types of Textures for TPE (Soft PVC) Moulds



Plain



Sand



Ant



TPE (Soft PVC) Moulds for Paver Blocks



MOULD



MOULD

COLORADO

601B - Sand

60 MM



100 Sq. Ft. = 238 Nos.
Approx Weight Per Mould - 1.580 kg



MOULD



MOULD

EUPHRATES

602B - Sand

60 MM



100 Sq. Ft. = 250 Nos.
Approx Weight Per Mould - 1.470 kg

TPE (Soft PVC)
Moulds for
Paver Blocks



MOULD



PRODUCT

UNIPAVER

603C - Ant

60 MM



100 Sq. Ft. = 288 Nos.

Approx Weight Per Mould - 1.140 kg



MOULD

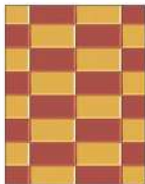


PRODUCT

BRICK (200mm x 100mm)

604B - Sand

60 MM



100 Sq. Ft. = 450 Nos.

Approx Weight Per Mould - 1.010 kg



MOULD



PRODUCT

STAR

609B - Sand

609D - Flower

60 MM



100 Sq. Ft. = 244 Nos.

Approx Weight Per Mould - 1.420 kg



MOULD

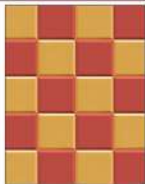


PRODUCT

SQUARE (200mm x 200mm)

606B - Sand

60 MM



100 Sq. Ft. = 225 Nos.

Approx Weight Per Mould - 1.450 kg



MOULD



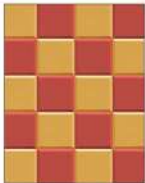
PRODUCT

SQUARE (100mm x 100mm)

4 Pcs. in One Mould

606B - Sand

60 MM



100 Sq. Ft. = 900 Nos.

Approx Weight Per Mould - 1.500 kg



MOULD



PRODUCT

I - SECTION

605C - Ant

60 MM



100 Sq. Ft. = 278 Nos.

Approx Weight Per Mould - 1.150 kg

NOTE: ALL SIZE IN MM

TPE (Soft PVC)
Moulds for
Paver Blocks



MOULD



PRODUCT

SQUARE 200 mm, with Slot

808B - Sand

100 Sq. Ft. = 188 Nos.

60 MM

Approx Weight Per Mould - 1.400 kg



MOULD



PRODUCT

COSMIC

807D - Chex

100 Sq. Ft. = 188 Nos.

60 MM

Approx Weight Per Mould - 1.230 kg



MOULD



PRODUCT

SQUARE (150mm x 150 mm)

806E - Stone

100 Sq. Ft. = 400 Nos.

60 MM

Approx Weight Per Mould - 900 gm



MOULD



PRODUCT

STAR

409B - Sand

100 Sq. Ft. = 244 Nos.

40 MM

Approx Weight Per Mould - 1.240 kg



MOULD



PRODUCT

I - SECTION

805C - Ant

100 Sq. Ft. = 278 Nos.

80 MM

Approx Weight Per Mould - 1.450 kg



MOULD



PRODUCT

UNIPAVER

803C - Ant

100 Sq. Ft. = 288 Nos.

80 MM

Approx Weight Per Mould - 1.470 kg



TPE (Soft PVC)
Moulds for
Paver Blocks



MOULD



PRODUCT

BROOKS
610C - Ant

60 MM



100 Sq. Ft. = 196 Nos.



MOULD



PRODUCT

Wave Square
611B - Sand

60 MM



100 Sq. Ft. = 225 Nos.



MOULD



PRODUCT

TAURUS
612C - Ant

60 MM



100 Sq. Ft. = 100 Nos.



MOULD



PRODUCT

ARROW
613B - Sand

60 MM



100 Sq. Ft. = 300 Nos.



MOULD



PRODUCT

STAR HEXA
614B - Sand

60 MM



100 Sq. Ft. = 230 Nos.



MOULD



PRODUCT

PARACHUTE
615B - Sand

60 MM



100 Sq. Ft. = 198 Nos.

TPE (Soft PVC)
Moulds for
Paver Blocks



MOULD



PRODUCT

HEXAGON

618C - Ant

60 MM



100 Sq. Ft. = 220 Nos.



MOULD



PRODUCT

DIAMOND

617B - Sand

60 MM



100 Sq. Ft. = 245 Nos.



MOULD



PRODUCT

CAMEL BACK

618C - Ant

60 MM



100 Sq. Ft. = 208 Nos.



MOULD



PRODUCT

COBBLER

619E - Stone

40 MM



100 Sq. Ft. = 320 Nos.



MOULD



PRODUCT

CHAKRA

620A - Plain

80 MM



100 Sq. Ft. = 240 Nos.



MOULD



PRODUCT

NEW COSMIC

621B - Sand

80 MM



100 Sq. Ft. = 125 Nos.

TPE (Soft PVC) Moulds for Grass Paver Blocks



MOULD



PRODUCT



GRASS PAVER (300mm x 300mm x 60mm)

622A - Plain

100 Sq. Ft. = 100 Nos.

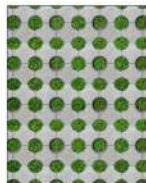
60 MM



MOULD



PRODUCT



HASH GRASS PAVER (265mm x 265mm x 60mm)

623A - Plain

100 Sq. Ft. = 133 Nos.

60 MM

TPE (Soft PVC) Mould for Parking Tiles

T-251

Size : 300 x 300mm

100 Sq. Ft. = 100 Nos.

Approx Weight Per Mould - 1.90 kg



MOULD



MOULD

Rubber Moulds for Paver Blocks



MOULD

SQUARE

A - Plain

Approx Weight Per

Mould - 0.510 kg

100 Sq. Ft. = 362 Nos.

40 MM



MOULD

DIAMOND

A - Plain

Approx Weight Per

Mould - 1.2 kg

100 Sq. Ft. = 227 Nos.

40 MM

Combination Flooring of
SQUARE & DIAMOND



PRODUCT



MOULD

EUPHRATES

C - Ant

Approx Weight

Per Mould - 1.275 kg

100 Sq. Ft. = 250 Nos.

60 MM



MOULD

SIX HEX

A - Plain with Groove

Approx Weight

Per Mould - 1.7 kg

100 Sq. Ft. = 242 Nos.

60 MM



MOULD

UNIPAVER

C - Ant

Approx Weight

Per Mould - 2.0 kg

100 Sq. Ft. = 288 Nos.

80 MM

Rubber Moulds for Manhole Covers



MOULD



PRODUCT

ROUND MANHOLE COVER

Size : 600mm x 25mm (Chex Design)

Approx Weight Per Mould - 5.30 kg

Size : 650mm x 25mm (Chex Design)

Approx Weight Per Mould - 6.30 kg



MOULD



PRODUCT

ROUND MANHOLE COVER

Size : 715mm x 25mm

(Checkerd Plate Design)

Approx Weight Per Mould - 7.80 kg



MOULD



PRODUCT

SQUARE MANHOLE COVER

Size : 600 x 600 x 25mm (Checkerd Plate Design)

Approx Weight Per Mould - 7.10 kg

Size : 715 x 715 x 25mm (Checkerd Plate Design)

Approx Weight Per Mould - 9.50 kg



MOULD

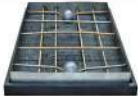


PRODUCT

RECTANGLE MANHOLE COVER

Size : 700 x 550 x 25mm (Chex Design)

Approx Weight Per Mould - 7.40 kg



REINFORCEMENT

NOTE:

* Height of all moulds is 25mm. You can mould Manhole cover of 60mm, 70mm, 80mm, from this mould with the help of sheet metal frame.

* We supply half round cover piece to be used with manhole cover so you can mould the handle easily.

* We can give Manhole Covers with writing of LD-5, MD-10, HD-20, EH-D-35



HALF ROUND COVER PIECE

MOULD

Rubber Moulds for Manhole Covers



MOULD



PRODUCT

ROUND MANHOLE COVER (Checkered Plate Design)

Diameter(mm)	400	400	450	450
Diameter(inch)	16	16	18	18
Height(mm)	40	50	40	50
Approx Weight Per Mould(kg)	3.85	4.21	4.50	4.90



MOULD



PRODUCT

ROUND MANHOLE FRAME FOR ROUND COVER

Diameter(mm)	400	450
Diameter(inch)	16	18
Height(mm)	40	40
Approx Weight Per Mould(kg)	9.14	10.27

MOULD



ROUND MANHOLE COVER WITH 4 HOLE

Size : 215mm x 25mm
Approx Weight Per Mould - 0.90 kg



SQUARE MANHOLE FRAME FOR ROUND COVER

Size : 215mm
Approx Weight Per Mould - 2.27 kg

PRODUCT



MOULD



SQUARE MANHOLE COVER

Size : 300 x 300 x 30mm
Approx Weight Per Mould - 1.50 kg



SQUARE MANHOLE FRAME FOR SQUARE COVER

Size : 300mm x 300mm
Approx Weight Per Mould - 2.70 kg

PRODUCT



Rubber Mould
for
Drain Cover

DRAIN COVER

Size : 600mm x 450mm x 50mm
Approx Weight Per Mould - 8.65 kg

**MOULD****PRODUCT**

Rubber Mould
for
Hollow Block

HOLLOW BLOCK

Size : 300mm x 150mm x 100mm
Approx Weight Per Mould - 4.95 kg

**MOULD****PRODUCT**

Rubber Mould
for
Kerb Stones

**MOULD**

Size : 300 x 300 x 80 (Chamfer)
Approx Weight Per Mould - 3.50 kg
Size : 350 x 450 x 100 (Chamfer)
Approx Weight Per Mould - 6.10 kg

**MOULD****PRODUCT**

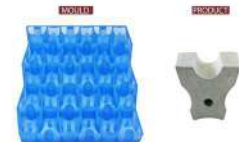
Size : 300 x 300 x 100 (Round)
Approx Weight Per Mould - 3.97kg
Size : 300 x 300 x 150 (Round)
Approx Weight Per Mould - 5.13kg

TPE (Soft PVC)
Moulds for
Cover Block



ROUND COVER BLOCK MOULD

Size(mm)	20	25
Approx Weight Per Mould(kg)	1.55	1.80
Pcs. Per Mould	42	42



H TYPE COVER BLOCK MOULD WITH HOLE OF

Size(mm)	50
Approx Weight Per Mould(kg)	1.97
Pcs. Per Mould	30



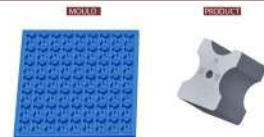
ROUND COVER BLOCK MOULD WITH 2-HOLES FOR WIRE

Size(mm)	15
Approx Weight Per Mould(kg)	1.275
Pcs. Per Mould	42



ROUND COVER BLOCK MOULD WITH 2-HOLES FOR WIRE

Size(mm)	30	40	50
Approx Weight Per Mould(kg)	1.71	2.10	2.52
Pcs. Per Mould	23	23	23



COVER BLOCK MOULD

Size(mm)	20 / 25
Approx Weight Per Mould(kg)	2.00
Pcs. Per Mould	63



COVER BLOCK MOULD

Size(mm)	25 / 30 / 40
Approx Weight Per Mould(kg)	2.00
Size(mm)	35

Rubber Moulds for Cover Block



PRODUCT

MOULD



BIG COVER BLOCK MOULD

Size(mm)	20 / 25 / 40 / 50
Approx Weight Per Mould(kg)	0.42
Pcs. Per Mould	9

MOULD



SMALL COVER BLOCK MOULD

Size(mm)	20 / 25 / 30
Approx Weight Per Mould(kg)	0.70
Pcs. Per Mould	12

TPE (Soft PVC) Moulds for Cover Block (Column)

MOULD



PRODUCT



ROUND COVER BLOCK MOULD FOR COLUMN

Size(mm)	40 x 20	50 x 15
Approx Weight Per Mould(kg)	1.35	1.02
Hole Size(mm)	12	12
Pcs. Per Mould	9	6

MOULD



PRODUCT



ROUND COVER BLOCK MOULD FOR COLUMN

Size(mm)	25 x 15	30 x 20
Approx Weight Per Mould(kg)	1.10	1.55
Hole Size(mm)	10	10
Pcs. Per Mould	16	16

Rubber Moulds for Cover Block (Column)

COVER BLOCK MOULD FOR COLUMN

Size(mm)	65 x 20
Approx Weight Per Mould(kg)	1.80
Hole Size(mm)	14
Pcs. Per Mould	4

MOULD



PRODUCT



Rubber Moulds for Cover Block (Footing)

COVER BLOCK MOULD FOR FOOTING

Size(mm)	50	75
Approx Weight Per Mould(kg)	1.30	1.95
Pcs. Per Mould	4	4

MOULD



PRODUCT



Rubber Moulds for Ventilation Window Grills



MOULD



PRODUCT

VENTILATION GRILL MOULD

Size : 158 x 217 x 41mm
Approx Weight Per Mould - 1.45 kg



MOULD



PRODUCT

VENTILATION GRILL MOULD

Size : 300 x 300 x 35mm
Approx Weight Per Mould - 2.50 kg



MOULD



PRODUCT

WINDOWS SEAL MOULD

Size : 170 x 458 x 37mm
Approx Weight Per Mould - 2.27 kg

Rubber Moulds for Door Frames



MOULD

DOOR FRAME SECTION 5" X 3"

84" Side Frame (For 6.75' Door Height)
 30" Top Frame (For 2' Door Width)
 36" Top Frame (For 2.5' Door Width)
 42" Top Frame (For 3' Door Width)

DOOR FRAME SECTION 4" X 2.5"

84" Side Frame (For 6.75' Door Height)
 30" Top Frame (For 2' Door Width)
 36" Top Frame (For 2.5' Door Width)
 42" Top Frame (For 3' Door Width)



PRODUCT

Rubber Moulds for Ventilation Window Frames



MOULD

VENTILATION WINDOW FRAMES SECTION 3.5" X 2"

20" Side Frame (Right)
 20" Side Frame (Left)
 20" Top / Bottom Frame



PRODUCT

VENTILATION WINDOW FRAMES SECTION 3.5" X 2"

14" Side Frame (Right)
 14" Side Frame (Left)

Rubber Moulds
for ready made
Compound Wall

COMPOUND WALL MOULD WITH GROOVES

Size = 6 ft. x 1 ft. x 2 in.

Approx Weight Per Mould - 25 kg



MOULD

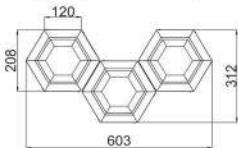
PRODUCT



HEXAGONAL COMPOUND WALL MOULD

Size : 603mm x 312mm x 70mm

Approx Weight Per Mould - 6.630 kg



MOULD

PRODUCT



Rubber Moulds
for
Wall Tiles

(Custom Made
as per
Requirement)

MOULD



OUR RUBBER PRODUCTS

We MANUFACTURE 9000 DIFFERENT RUBBER & TPE PRODUCTS FOR VARIED APPLICATIONS.



WE MAKE RUBBER PRODUCTS FOR

- AUTOMOBILE ORIGINAL EQUIPMENT MANUFACTURERS (OEM-AUTO)
- ORIGINAL EQUIPMENT MANUFACTURERS (OEM-OTHERS)
- PIPE INDUSTRY
- CEMENT CONCRETE INDUSTRY
- ANTI VIBRATION MOUNTINGS
- AGRICULTURAL EQUIPMENTS
- POWER TRANSMISSION (COUPLINGS)
- CUSTOM MADE RUBBER PRODUCTS
- RUBBER ELECTRICAL INSULATORS
- PUMPS & FOOT VALVES
- OIL ENGINE & GENERATORS
- HYDRAULIC & PNEUMATICS

READY MADE RUBBER PRODUCTS RANGE OF

- O-RINGS
- OIL SEALS
- O-RINGS BOXES

ASHUTOSH RUBBER PVT. LTD.

MANUFACTURERS OF ALL TYPES OF RUBBER & TPE PRODUCTS

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